







# **TEAM 2011**

3<sup>rd</sup> International Scientific and Expert Conference of the International TEAM Society

CO-MAT-TECH 2011
17th International Scientific Conference

Technics, Education, Agriculture, Management

October 19-21, 2011 Trnava, Slovakia

**Conference Proceedings** 

# **TEAM 2011**

# Proceedings of the 3<sup>rd</sup> International Scientific and Expert Conference

with simultaneously organised 17<sup>th</sup> International Scientific Conference **CO-MAT-TECH 2011** 

19th – 21st October 2011, Trnava, Slovakia

### The Conference is organised under the auspices of the International TEAM Society:

University of Applied Sciences of Slavonski Brod, Slavonski Brod, Croatia

Mechanical Engineering Faculty in Slavonski Brod, University Josip Juraj Strossmayer in Osijek, Slavonski Brod, Croatia

Kecskemét College, Faculty of Mechanical Engineering and Automation (GAMF), Kecskemét, Hungary

Slovak University of Technology, Faculty of Materials Science and Technology, Trnava, Slovakia









# **TEAM 2011, Proceedings of the 3<sup>rd</sup> International Scientific and Expert Conference**

with simultaneously organised 17<sup>th</sup> International Scientific Conference **CO-MAT-TECH 2011** 

19<sup>th</sup> – 21<sup>st</sup> October 2011, Trnava, Slovakia

Organizers International TEAM Society and Slovak University

of Technology, Faculty of Materials Science and

Technology in Trnava, Slovakia

All papers are reviewed.

Publisher University of Applied Sciences of Slavonski Brod, Slavonski

Brod, Croatia, 2011

Printing Garamond, s.r.o.

Editor-in-Chief Jozef Bárta

Editor Alena Prelovská

ISBN 978-953-55970-5-6

#### **Scientific Committee Chairman**

Prof. Dr. Jozef Peterka, Slovak University of Technology, Faculty of Materials Science and Technology in Trnava, Slovakia

#### **Section Cairmans**

Prof. Peter Šugár, CSc. /Technics Assoc. Prof. František Horňák, PhD. /Education Prof. Ladislav Nozdrovický, PhD. /Agriculture Assoc. Prof. Miloš Čambál, CSc. /Management

#### **Scientific Committee**

Prof. Dr. Belina Károly, Hungary

Dr. Danyi József, Hungary

Dr. Kodácsy János, Hungary

Dr. Johanyák Zsolt Csaba, Hungary

Líska János PhD., Hungary

Prof. Dr. Kozak Dražan, Croatia

Prof. Dr. Ivandić Željko Croatia

Prof. Dr. Samardžić Ivan, Croatia

Dr. Mirosavljević Krunoslav, Croatia

Prof. Dr. sc. Stoić Antun, Croatia

Dr.sc. Vlado Guberac Croatia

Assoc. Prof. Darko Kiš, PhD. Croatia

Assoc. Prof. František Horňák, PhD., Slovakia

Prof. Peter Grgač, CSc., Slovakia

Prof. Jozef Janovec, DrSc., Slovakia

Assoc. Prof. Miloš Čambál, CSc., Slovakia

Assoc. Prof. Peter Schreiber, CSc., Slovakia

Prof. Karol Velíšek, CSc., Slovakia

Prof. Milan Marônek, CSc., Slovakia

Prof. Peter Šugár, CSc., Slovakia

Assoc. Prof. Peter Pokorný, PhD., Slovakia

Prof. Jozef Balla, CSc. SUA in Nitra

Prof. Ladislav Nozdrovický, PhD., Slovakia

Assoc. Prof. Nikolay Dimitrov Madzharov, PhD., Bulgaria

Assoc. Prof. Cristian-Győző Haba, PhD., Romania

Prof. Dr. Hua-Ping XIONG, China

Prof. Dr. Teresa Vieir, Portugal

Prof. Dr. Bill Lucas, UK

Prof. Dr. Mahesh Chaturved, Canada

Prof. Dr. Pentti Karjalaine, Finland

#### **Reviewers Committee**

Prof. Peter Šugár, CSc.

Assoc. Prof. Miloš Čambál, CSc.

Assoc. Prof. František Horňák, PhD.

Prof. Ladislav Nozdrovický, PhD.

Ing. Jozef Bárta, PhD.

Assoc. Prof. Nikolay Dimitrov Madzharov, PhD.

Assoc. Prof. Cristian-Győző Haba, PhD.

Borna Abramović, D.Sc.

Ing. Dagmar Babčanová, PhD.

Ing. Zdenka Gyurák Babel'ová, PhD.

Assoc. Prof. Ing. Viliam Cibulka, CSc.

Ing. Juraj Drahňovský, PhD.

Assoc. Prof. RNDr. Karol Hatiar, CSc.

Ing. Slávka Jánošíková, PhD.

Assoc. Prof. PaedDr. Marián Merica, PhD.

Assoc. Prof. Ing. Peter Schreiber, CSc.

Ing. Miriam Šefčíková, PhD.

Ing. Pavol Závacký

Assoc. Prof. Ing. L'ubica Černá, PhD.

Assoc. Prof. Ing. Jarmila Šalgovičová, CSc.

Assoc. Prof. Ing. Jana Šnircová, PhD.

Assoc. Prof. Ing. Jana Šujanová, CSc.

### **Organising Committee**

Prof. Koloman Ulrich, PhD.

Ing. Jozef Bárta, PhD.

Ing. Martin Bajčičák, PhD.

Ing. Erika Hodúlová, PhD.

Ing. Ivan Buranský, PhD.

Ing. Ladislav Morovič, PhD.

Ing. Martin Ridzoň, PhD.

Ing. Beáta Šimeková, PhD.

PhDr. Kvetoslava Rešetová, PhD.

Assoc. Prof. Peter Pokorný, PhD.

Dr. Krunoslav Mirosavljević

## CONTENT

## PLENARY LECTURES

| 50 years of laser – 50 years of a new tool in Manufacturing   | 12           |
|---|--------------|
| Creativity and University – how does that fit together?   | 18           |
| Trends in development of the sector of agricultural engineering   | . <b>2</b> 3 |
| The industrial enterprises performance optimization by the application of competency models   | . 28         |
| TECHNICS SECTION  |              |
| Fatigue behaviour of steel sheets treated by nitrooxidation   | . 32         |
| Effect of cutting environment on milled parts surface   | . 35         |
| Cutting fluid's pressure influence on surface quality in rotary ultrasonic machining<br>Marek Zvončan, Martin Kováč, Eva Kucháriková, Ivan Buranský                             | . 39         |
| Characterization of selected silicone rubbers during vulcanization and loading  | . 43         |
| Resistance welding of steel sheets treated by nitrooxidation  | . 47         |
| The influence of spin casting parameters on dimensional accuracy of castings cast into silicon moulds  Matej Beznák, Roland Šuba, Martin Bajčičák, Ján Vrabec                   | . 51         |
| Technology of making pump body  | . 55         |
| Formation of surface layers with laser cladding technology with additional material in the form of wire   | 59           |
| Ingrid Kovaříková, Beáta Šimeková, Erika Hodúlová, Koloman Ulrich   |              |
| Growth of the IMC at the interface of SnAgCuBi (Bi = 0,5; 1,0) solder joints with substrate<br>Beáta Šimeková, Erika Hodúlová, Ingrid Kovaříková, Marián Palcut, Koloman Ulrich | . 63         |
| Circular interpolation deviations measurement on five axis machine tools with different structure   | . 67         |

| Deformations and surface layers properties evaluation of spun sheet metal parts  |
|--|
| Welding simulator – a tool for novice welder   |
| Sensitivity verification of the diagnostics NDT methods  |
| The influence of core materials content on technological properties of universal bentonite moulding materials  |
| The optimalization of the technological parameters of precision die forcing in closed dies   |
| The influence of cold rolling and artificial aging on the tensile behaviour of reinforcing bars  |
| Application of polymer materials for reducer   |
| CAE injection molding and structural analysis in metal to plastic conversion of bolted flange joint  |
| - <b>case study</b>  |
| Analysis of properties of an unconventional slip material made by an isostatic pressing of powder high-speed steel out of molybdenum sulphide103  Matej Beznák, Jaroslav Sojka |
| Effect of clamping force on parts inaccuracy in turning  |
| Breach of surface layers in the abrasive wear surfacings   |
| Comparison of strategies for measuring flatness by means of CMM  |
| Compounding of PA12/Clay Nanocomposites  |
| Utilization of stereology for evaluation of strain in the structure of formed parts  |
| Issue 5 - axis milling   |
| Heat treatment influence on stud ard welding process characteristics   |
| Full Factorial Design in Gas Metal Arc Welding on Aluminium Alloy 7075 135 Prachya Peasura   |
| The study of cleaning surface for resistance spot welding in aluminium alloy grade 5052  |
| Cutting Temperature at Machining of Composites   |
| The surface layers mechanical strengthening  |

| A comprehensive investigation of copper pipes joints made of resistance soldering  | 151 |
|--|-----|
| A new approach to assembly systems   | 155 |
| A proposal for a system for determining the characteristics of the modeled surfaces  | 159 |
| Wettability of high-temperature brazing alloys on SiC-based ceramics   | 163 |
| Optimization of business logistics processes through RFID  | 167 |
| Wettability and Interactions of BiAg11 Solder with Cu, Ag and Ni Substrates  | 171 |
| Application of CBN Diffusion Coatings on metal-cutting and Cold Forming Tools  | 175 |
| Application of Diffusion Boronized Layer on Forging Die  | 179 |
| Reverse logistics processes in plastics supply chains  | 183 |
| Modelling of the collaborative manufacturing networks  | 187 |
| CAM strategies at machining  | 191 |
| Quality Assessment of Titanium-Copper Joints Prepared by Explosion Welding   | 196 |
| Explosion Welding of Large Area Ti - Al Targets  | 200 |
| Analysis of the influence of nitrogen in the shielding gas in laser welding of SAF 2205 duplex stainless steel                       | 204 |
| Evaluation of residual stress in coinage tools   | 208 |
| The impact analysis of the selected abrasive water nozzle parameters shape in relation to the machined surface geometrical accurance | 212 |
| Study on helical drill wear when drilling low carbon stainless steel X02Cr17Ni9TiN and accompanying phenomena in the cutting zone    | 216 |
| Research of segment blank holding influence force on complex part drawing  | 220 |
| Analysis of weld defect in butt weld according to EN ISO 6520-1, Series 400  | 224 |
| Review of mobile walker platforms. Concept development   | 228 |
|  |     |

| Approaches to creating control strategies for mobile walker robot   | 231 |
|---|-----|
| Development of multilevel control system for mechatronic modules of walker bot  | 233 |
| Concept of on-line manual assembly workstation analysis   | 235 |
| The influence of spin casting parameters on running property of zinc alloy ZnAl4Cu3   | 239 |
| Electrolytic-plasma polishing in electrolyte  | 243 |
| FEM simulation of hard cutting  | 247 |
| Some economic issues of hard machining  | 251 |
| The structure of mechanical clamps for handling cylindrical objects   | 255 |
| EDUCATION SECTION   |     |
| Change Management – the Process of Restructuring on example of "Croatia osiguranje"<br>Željko Požega, Boris Crnković, Vedran Pejak                      | 259 |
| 3-day Sailing Activity for Non-professionals (amateurs)   | 262 |
| Flexibility exercises usage during lessons within Educational Kinesiology   | 266 |
| Structural analysis of tactical means in final attacking in football  | 270 |
| Cyberbullying, attitudes towards reading and academic success of primary school pupils  | 273 |
| Information system for linear asset management  | 277 |
| Assessing the effectiveness of investments from the perspective of two systems - economy and ecology  Andrea Andrašová, Jozef Zlocha, Bartolomej Hajnik | 281 |
| Necessity of motivation to ensure the sustainable development of industrial companies   | 285 |
| Enterprise 2020 - challenge for schools, universities and commercial practice I   | 288 |
| Enterprise 2020 - challenge for schools, universities and commercial practice II  | 292 |
| Enterprise 2020 - challenge for schools, universities and commercial practice III   | 296 |

| Enterprise 2020 - challenge for schools, universities and commercial practice IV   | , 300 |
|--|-------|
| Improvement business results through the implementation on the application business intelligence  Sanela Ravlić, Ivana Zelenko | . 304 |
| Qualificational and personal features of the manager   | . 309 |
| Survey on routing algorithms   | . 312 |
| Statistical Implicative Analysis, a means for multidisciplinary investigation  | . 316 |
| Lifelong learning in Republic of Croatia   | . 320 |
| AGRICULTURE SECTION  |       |
| Influence of agrochemical properties of the substrate on the germination of radicchio (Cichorium intybus var. Foliosum Hegi)   | . 333 |
| Pseudogley characteristics, distribution and limitations in plant production on the County of Slavonski Brod-Posavina area     | . 337 |
| The effect of mineral fertilization on annual vine shoot growth  | . 341 |
| Mycogona perniciosa attacker Agaricus bisporus   | . 344 |
| Weather conditions effects on yield of main field crops in Croatia   | . 348 |
| Correlation analysis for yield and some morpho-physiological indicators of maize leaf  | . 352 |
| MANAGEMENT SECTION   |       |
| The role of pre-accession funds in the process of Croatian accession to the European Union                                     | . 356 |
| The role of Business Angels in financing of small sized enterprises in Croatia   | . 360 |
| An analysis of the representation of certain types of traffic of the traffic system of the Republic of Croatia                 | . 364 |
| Modeling of mutual insurance system development in Republic of Bashkortostan   | . 368 |

| Comparative analysis of CRM utilization in conditions of enterprises in Slovakia and Hungary 372<br>Jaroslava Vičíková, Viliam Cibulka, Sándor Jakab        | 2 |
|---|---|
| Knowledge Management at Job Interviews 376  Josipa Brajković  | 6 |
| Integrated Logistics in Automotive Industry   | 0 |
| The Application of Statistical Methods and Tools for Managerial Decision Making   | 4 |
| Competencies of a Project Manager   | 8 |
| A Rich and Versatile Tourist Offer as a Receipt for Tourism Competitiveness and Success   | 2 |
| The impact of fair value measurement on the enterprises's costs   | 6 |
| Performance Management – Prerequisite of Industrial Enterprises Sustainable Development   | 0 |
| Managing changes in the lifecycle of the project  | 4 |
| Regional differentiation in organization and levels of financing, volumes and levels of people satisfaction from medical care quality in Russian Federation | 7 |
| Modified methodic procedure for implementation of ergonomic program   | 2 |
| Responsibility for employees: occupational health and safety  | 6 |
| The role of the state in the economic growth of the cultural sector in the EU   | 0 |
| Slovak Innovation Policy: Current Status and Main Challenges  | 4 |
| Gender Diversity in Research System in the Slovak Republic  | 8 |
| The Concept of Key Managerial Competencies Identification   | 2 |
| Company culture and applying of principles of quality management in the industrial enterprises 430<br>Jaromíra Vaňová, Marta Kučerová                       | 6 |
| Irrational factors of investor behavour: determination and estimation   | 0 |
| Inventory management as a method of retailer's efficiency improvement   | 4 |
| Optimization in process efficiency in industry company as an equipment of company permanent sustainability assecuration                                     | 7 |

| Dynamic modeling and its utilisation in innovation project application valuation<br>Viliam Cibulka                        | 452 |
|---|-----|
| <b>Tools of support and decision-making on development of industrial sector of economy</b> Elena Budnik, Yulia Ismagilova | 456 |
| Control of the Financial Flows Formation in the Non-Balanced Conditions of Goods and Labor Markets                        | 460 |
| Authors index   | 464 |

## **Survey on Routing Algorithms**

### K. Medgyes, Z. C. Johanyák

Kecskemét College, Izsáki út 10., H-6000 Kecskemét, Hungary, medgyes.krisztian@gamf.kefo.hu, johanyak.csaba@gamf.kefo.hu

#### **Abstract**

People use computers and network capable devices in more and more aspects of their life, which results in an exponentially growth of the network traffic. Therefore there is an increasing demand on efficient routing algorithms.

An ideal routing algorithm should be quick and should take into consideration several essential aspects including technical and economical ones as well. In this paper, we do a survey on some traditional (e.g. Bellman-Ford, Dijkstra, etc.) approaches and some computational intelligence based (e.g. Fuzzy Routing, Vague Set Theory based Routing) ones, which are also able to incorporate knowledge gained from human experts.

**Keywords:** Routing algorithms; Computer network; Fuzzy logic; Vague set.

#### 1. INTRODUCTION

The task of traffic management or routing is to design a way (route) through which the network traffic will pass. In packet-switched computer networks routing manages the transport of packages with logical addressing from the source towards the destination, through network nodes. Routing is based on a routing table, which is in the router's internal memory, and contains the details on the possible paths targeting different destination networks.

The routers update the stored information by communicating with other routers regularly,. So they can design the optimal route from the source to the destination at all times. The mode of this communication is defined by the applied routing protocol. Each router knows its neighbor routers and the networks attached to them. The router shares this information first with its direct neighbors and through them with the whole network. Thus the routers build the network graph. Routing protocols are used to create and regularly update the routing tables.

In this paper, we do a survey on five significant routing algorithms that represent both the fields of traditional approaches and computational intelligence based approaches. After describing their key ideas and characteristics we present their advantages and disadvantages as well.

#### 2. BACKGROUNDS

The topology of the network can be described by a graph, whose the nodes are routers and whose edges are links. The main task of the routing is defining the path of the package in this graph. There can be several possible pathways from the source to the destination. To find the best, one may consider the length of the way (how many links it leads through), the delay, the reliability (package loss), the band width, the cost, the load of the pathway, and the telecommunication rules or policies.

According to these aspects the applied routing algorithm will designate the optimal route. It is possible and often necessary to distribute the traffic between two or more paths. Thus one does not prefer one or another, but uses both of them in some proportion (load balancing).

The routing table contains the IP address of the destination network, the subnet mask of the destination network, the next hop, the route type, the routing protocol, the distance (metric), the route age, and the default route, where the routers forward the package if they do not find the destination network in their routing table.

The basic functions of the routers are the followings.

- The router receives the package arriving through the input interface.
- The router matches the destination address of the package to the rows of the routing table.
- If there are more matching rows the router chooses the one with the longest identical prefix.
- If there is no matching row the destination is not available and the package cannot be forwarded. Therefore the router drops the package and sends an ICMP error notification to the sender.
- If there is a matching row the router forwards the package through the correct output interface to the neighbor given as the next hop or to the destination target if there is no other hop.

The main steps of the IP address matching are the followings.

- The router organizes the rows of the routing table in descending order by the height of the subnet mask.
- If there is no *matching* row in the routing table (*N*=0), the search ends.
- If there is a matching row (*N*=1), the router applies logical AND operation on the whole bit sequence between the target IP address and the network address of the *N*th row.
- If the result of the logical AND operation is equal to the value of the *N*th row destination subnet mask, then the address matches the N. row, and the algorithm ends.
- Else *N*=*N*+*I*, and continue the algorithm on point 2. Thus it ensures that if there are two or more matching rows, the one with the longest prefix (same as the destination addresses') will be chosen.

#### 3. ROUTING ALGORITHMS

Most routing protocols fall into one of the following two classes: *distance vector* or *link state*. In this section we review shortly the basic concepts of five routing algorithms. The first three of them apply traditional approaches while

the last two introduce new ideas and tools from the field of computational intelligence.

#### 3.1. Distance vector (DV) algorithms

Distance vector (DV) algorithms are based on the work of R. E. Bellman, L. R. Ford, and D. R. Fulkerson and for this reason occasionally are referred to as *Bellman-Ford* or *Ford-Fulkerson* algorithms [4].

According to these protocols the routers communicate only with the neighboring routers. Each router reports to all of its neighbors in an advertisement how expensive paths it knows to a given destination. They only change information about the costs. The path to the destination (which nodes it leads through) is unknown. After collecting these advertisements the router chooses the cheapest way, and forwards the package to the neighbor proposing it. Then it reports this route to the other neighbors adding its own costs to it.

The advantage of this approach is its simplicity and easy implementability. The disadvantage of this method is that "routing loops" can evolve and it does not take into consideration other aspects. Examples of distance-vector routing protocols include RIPv1, RIPv2, IGRP.

#### 3.2. Link state protocol

The link state protocol is based on Dijkstra's algorithm [4]. According to this protocol the routers first map the whole network to a graph. Then they look for the shortest route to the destination in this graph. The routers change information about the state of their own interfaces with every router in the network. A link state advertisement contains identification of the node producing it, the identification of the nodes connected to the producer, and a sequence number. So all the nodes can individually construct and frequently refresh their own topological graph.

The advantages of this approach are that it usually finds the optimal route, it is adaptive and responsible. When a router latches on to the network, the other routers quickly detect it. But when a router disconnects from the network, this information spreads not so rapidly. Other disadvantages are that it generates large data traffic and that calculating the optimal route needs time.

#### 3.3. Open Shortest Path First (OSPF)

The OSPF [4] protocol can be an alternative for the RIP standard. There is a host that gets to know all the changes happening in the network, and immediately passes on the information to all other hosts. While the RIP sends out the whole routing table in every 30 seconds, OSPF forwards only the actual changes, when they happen. Routers using OSPF usually contain a built in RIP support.

The advantage of this protocol is that it generates less data traffic then the distance vector protocol or the link state protocol. When a router detects a network error, immediately forwards the information to the other routers. The disadvantage of it is that calculating the routs requires a strong CPU and time.

# 3.4. Vague Set Theory based Routing (VSTR)

Ali proposed in [1] a routing algorithm that applies the theory of vague sets. Vague sets [2] can be seen as an extension of the classic fuzzy set concept by expressing the vagueness in the available information in form of two membership functions. The first one is called truth membership function and expresses the lower bound of the grade of membership originated from evidence that supports the assumption. The second one is called the false membership function and arises from the evidence against the membership.

VSTR basically does a distance vector based routing based on one parameter, i.e. the estimated delay to reach other routers. Its key idea is that instead of creating a vector with crisp numbers expressing the delay values to reach other routers in the network VSTR builds a vector in which the individual delay values are expressed by the means of vague sets. After each data transfer a routing table is build on the receiver router side based on the vague sets which finally will be transformed into crisp vales.

The advantage of this approach is that allows expressing the inherent vagueness in the estimation of the delay times in a formalized way. Although the paper suggests the application in case of a special parameter (delay) it easily can be used in case of other frequently applied parameter types as well.

One could mention three main drawbacks of VSTR. Firstly, it increases the computational

complexity of the routing process. Secondly, the description of the method is far too general, i.e. it is not specified how the vague delay times are estimated. Thirdly, although the paper claims the decrease of the network traffic as a result of the VSTR's application it is not entirely clear how and why that should happen.

## 3.5. Fuzzy Shortest Path First Routing (FSPFR)

Fuzzy logic is a very successful member of the family of soft computing techniques with a wide area of applications (e.g. [5]). Arnold et al. proposed in [3] a fuzzy version of the Shortest Path First Routing [4] algorithm. The key idea of FSPFR is that it replaces the classical link evaluation function by a fuzzy evaluation module and contrary to the most known shortest path strategies it uses not only one, but eight parameters as routing information, which are organized in three groups.

The first group representing the cost performance relation contains the link (data transfer) capacity, transmission cost, and the transmission time. The second one describes the delay situation on the link and contains the transmission delay (transmission time + processing time + queueing time) and the change of transmission delay. The parameters of the third group characterize the trust in the link. Here belong the link security (reliability), the node security (reliability), and the packet security (the packet does not get lost in overload situations).

The algorithm evaluates each link by the means of a crisp number called quality number, which is a result of a fuzzy inference based on the eight initial parameters. FSPFR first aggregates the parameter values in each group in intermediate linguistic variables using fuzzy inference and three separate rule bases. The resulting variables are the performance, the time, and the security. Next, a second inference step is involved to determine the fuzzy weight of the link. The final crisp evaluation value of the link is determined by calculating the reciprocal value of the fuzzy weight's defuzzified value. The rest of the routing procedure is identical with the classic SPFR.

The advantages of FSPFR are that the design and tuning is straightforward for a human expert in networking. Owing to the knowledge stored in form of fuzzy rules one can define, modify, and interpret the difference between the importances of the parameters taken into consideration, i.e. complex routing strategies can be formulated.

The disadvantage of FSPFR is that it increases the computational complexity of the routing, which could have a negative effect on the speed performance.

#### 4. CONCLUSIONS

Routing in computer networks is a complex task with many aspects to be taken into consideration and which needs sophisticated solutions. In this paper we examined briefly five approaches by presenting their key ideas, advantages, and disadvantages. There are simple and complex solutions that also can incorporate human experience applying fuzzy or vague set based approaches.

The simple solutions usually easily can ensure a quick decision; however, often this can be only a suboptimal solution because they do not take into consideration all the important factors. In contrast to them the newer solutions calculate with several aspects.

#### 5. ACKNOWLEDGEMENTS

This research was partly supported by the National Scientific Research Fund Grant OTKA 77809.

#### 6. REFERENCES

- [1] A.N.A. Ali, An Intelligent Routing Algorithm. American Journal of Applied Sciences 5 (3) (2008), pp. 270-275.
- [2] W.L. Gau and D.J. Buehrer, Vague sets. IEEE Transactions on Systems, Man and Cybernetics, Vol. 23 (1993), pp. 610-614.
- [3] W. Arnold, H. Hellendorn, R. Seising, C. Thomas, A. Weitzel, Fuzzy Routing. Fuzzy Sets and Systems, 85 (1997), pp. 131-153.
- [4] A.S. Tanenbaum and D.J. Wetherall, Computer Networks, 5<sup>th</sup> edition, Prentice Hall, Boston, (2004).
- [5] R.E. Precup and H. Hellendoorn, A survey on industrial applications of fuzzy control,

- Computers in Industry (Elsevier Science), vol. 62, no. 3, April 2011, pp. 213-226.
- [6] D. Hládek, J. Vaščák and P. Sinčák, Multirobot control system for pursuit-evasion problem, Journal of Electrical Engineering, Vol. 60, No. 3, June 2009, pp. 143–148,